



TSURUMI PUMP

Submersible General Dewatering High Head Pumps

**LH/LH-W
GSZ-4**

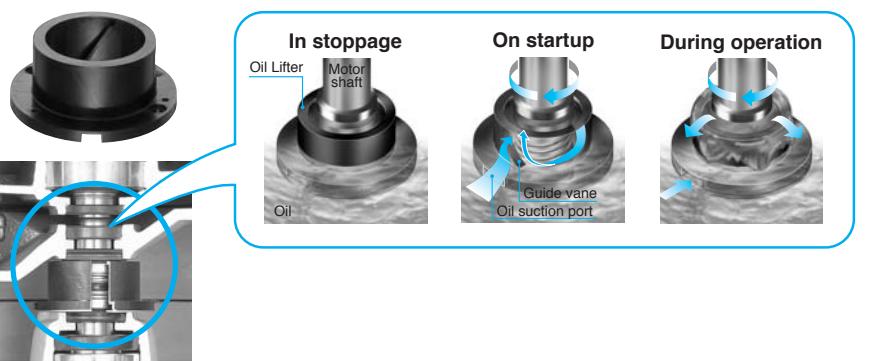


**Extra endurable to high water pressure.
Ideal for high-head pumping operations.**

Oil Lifter (All models Pat. Pending)

This Oil Lifter was developed to improve quality and reliability of our submersible pump by enhancing sealing performance of the mechanical seal.

- * The Oil Lifter is a lubrication device for the mechanical seal that is the heart of the submersible pump.
- * The Oil Lifter stabilizes and enhances mechanical seal lubrication and cooling effect.
- * Offers stable sealing performances even if the oil level drops.
- Facilitates periodic inspection.

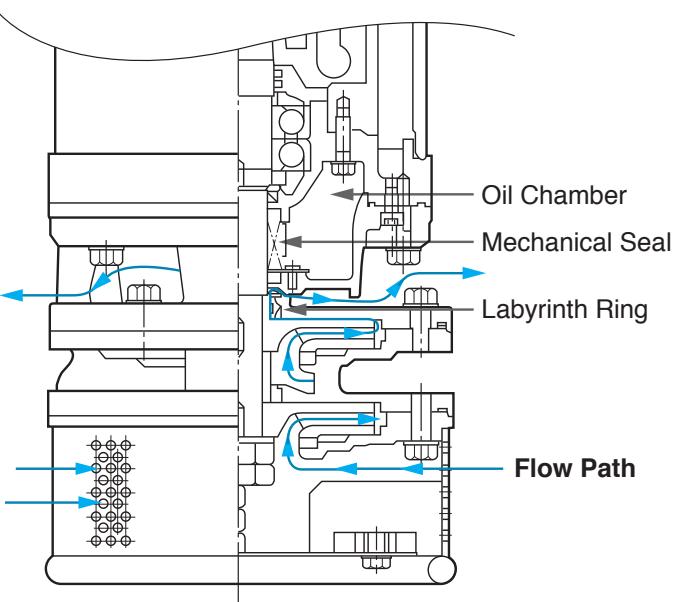


Seal pressure relief system (Except 3.0kW models)

This design features an independent pump casing built separately from the oil casing which incorporates the mechanical seal.

An intermediate chamber, opened to the outside, is installed between the pump casing and the oil casing.

Thanks to this configuration, the mechanical seal is exposed to the static (submergence) pressure only without the pumping pressure operating on it. This prevents the mechanical seal from premature wear under the high-head pumping condition.



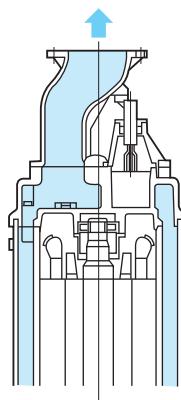
■ Specification Table

Application	Submersible pumps		
	Deep well	LH-W	High-head & High-volume GSZ-4
Series	LH	LH-W	GSZ-4
Discharge bore (mm)	100~200	50~100	150~250
Output (kW)	15~110	3.0~30	37~75
Poles (p)	2	2	4
Center-flange specs	◎	◎ (Except 3.0kW)	
Cylindrical channel	◎	◎	
Dual impeller		◎	
Forced motor cooling			◎

◎ Standard equipment

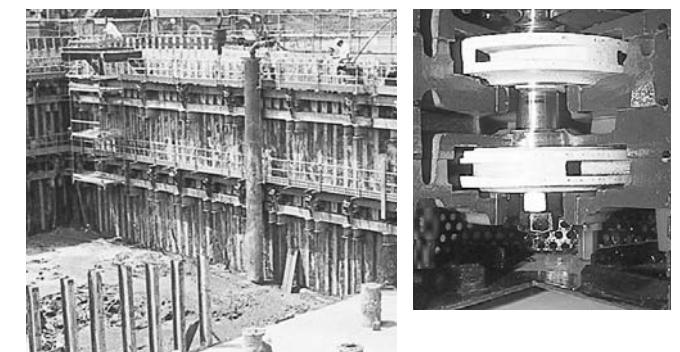
Cylindrical channel (LH, LH-W)

The entirely cylindrical drive channel maintains the motor cooling efficiency adequately high even during operations at a low water level. Also, with the discharge port on its top (sketch), the pump can be installed in a narrow place.



Dual impeller (LH-W)

The dual impeller (photo) remarkably increases the power of pumping up water from a great depth.



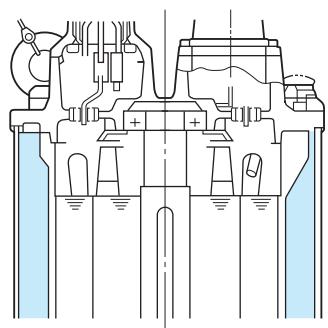
Center-flange construction (LH, LH-W)

Enables the pump to be lifted up/down without disconnecting it from piping and stably installed true to the center of gravity.



Forced motor cooling (GSZ-4)

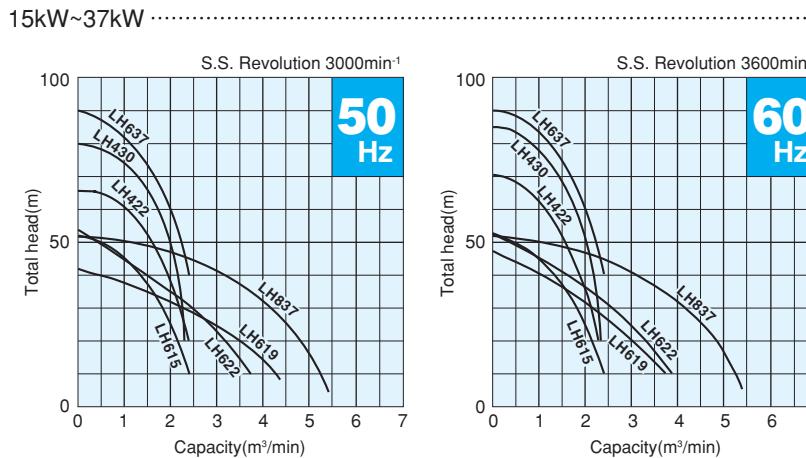
Part of pumped fluid flows in between the outer cover and the motor housing before discharge and thus cools the motor on its way. This allows the pump to operate long and continuously even if it is exposed to the air.



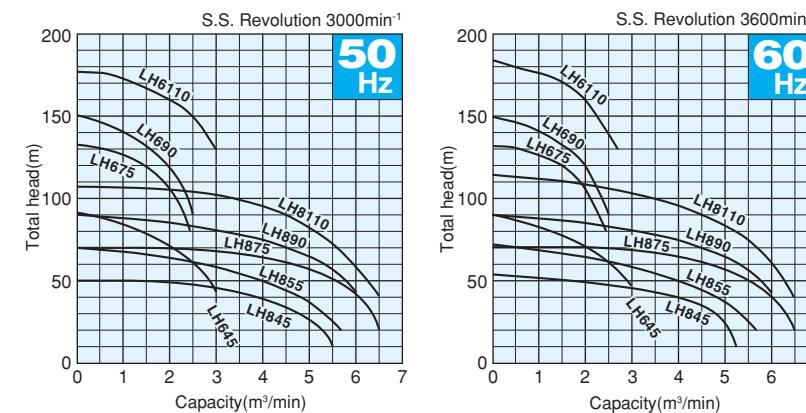
For deep-well pre-dewatering or high-head dewatering in civil engineering and construction works.



Performance Curves



45kW~110kW



Major Standard Specifications

Item	Discharge size mm	100	150	200		
Pumping fluid	Type of fluid	Rain water, Ground water, Sand laden water				
	Liquid temperature	0~40°C				
Pump	Components	Impeller	Closed			
		Shaft seal	Double mechanical seal Water pressure endurance			
		Bearing	Shielded ball bearing			
		Impeller	Chromium iron casting			
		Casing	Gray iron casting, Ductile iron casting			
		Mouth ring	Chromium iron casting			
Motor	Materials	Shaft seal	Silicon carbide			
		Type, poles	Dry-type submersible induction motor, 2 poles			
		Insulation	Class B (15~22kW), Class F (30~110kW)			
		Phase / Voltage	Three-phase / 220V, 380V, 400V, 415V, 440V, 460V, 525V, 575V			
		Motor protector(built-in)	Circle thermal protector (15~22kW), Miniature protector (30kW or over)			
		Leakage sensor(built-in)	Electrode type (55kW or over)			
Materials	Lubricant	Turbine oil (ISO VG32)				
		Frame	Gray iron casting			
		Shaft	420 stainless steel			
		Cable	Chloroprene rubber			
Discharge connection	JIS10K Flange JIS20K Flange					

Standard Accessories

- Cabtyre cable 1 pc (2 pcs for 90 kW version or up)
- Discharge pipe 1 pc (on JIS10K flange specs; accompanying 422, 430, 615, 619, 622, 637, 645, 837, 845, 855, 875, 890 and 8110 types)
- Discharge pipe 1 pc (on JIS20K flange specs; accompanying 675, 690 and 6110 types)
- Electrode-type leakage sensor 1 set (55 kW or over)
- Cathodic protection anodes

Optional Specifications

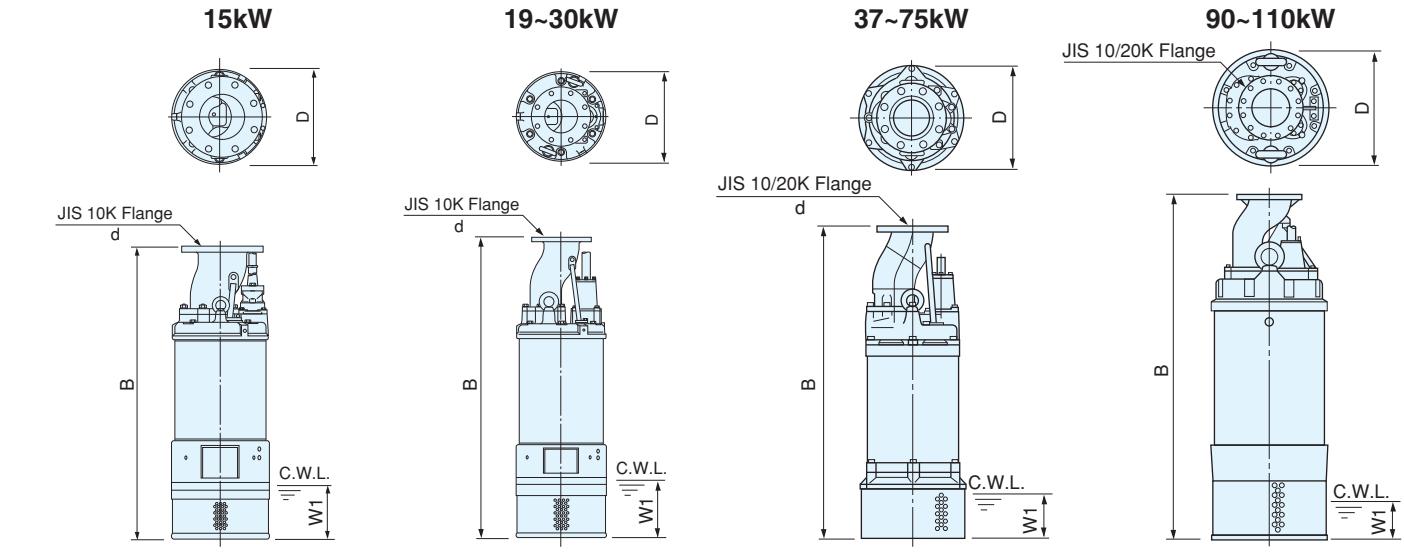
- Extended cable
- Special paint

Specifications 50/60Hz

Discharge Bore mm	Model	Motor Output kW	Phase	Total Head m	Capacity m³/min	Starting Method	Dry Weight kgs	Length of Cabtyre Cable m
100	LH422	22	Three-phase	60	1.0	D.O.L.	350	10
100	LH430	30	Three-phase	70/75	1.0	Star-Delta	355	10
150	LH615	15	Three-phase	35	1.5	D.O.L.	213	10
150	LH619	19	Three-phase	30	2.0	D.O.L.	350	10
150	LH622	22	Three-phase	35	2.0	D.O.L.	360	10
150	LH637	37	Three-phase	80	1.0	Star-Delta	495	10
150	LH645	45	Three-phase	80	1.4	Star-Delta	510	10
150	LH675	75	Three-phase	120	1.5	Star-Delta	850	10
150	LH690	90	Three-phase	120	2.0	Star-Delta	1100	20
150	LH6110	110	Three-phase	160	2.0	Star-Delta	1200	20
200	LH837	37	Three-phase	35	3.6	Star-Delta	495	10
200	LH845	45	Three-phase	35	4.5	Star-Delta	510	10
200	LH855	55	Three-phase	50	4.0	Star-Delta	810	10
200	LH875	75	Three-phase	60	4.5	Star-Delta	850	10
200	LH890	90	Three-phase	70	4.5	Star-Delta	1150	20
200	LH8110	110	Three-phase	90	4.5	Star-Delta	1250	20

• Dry weight of the pump excluding cable.

Dimensions



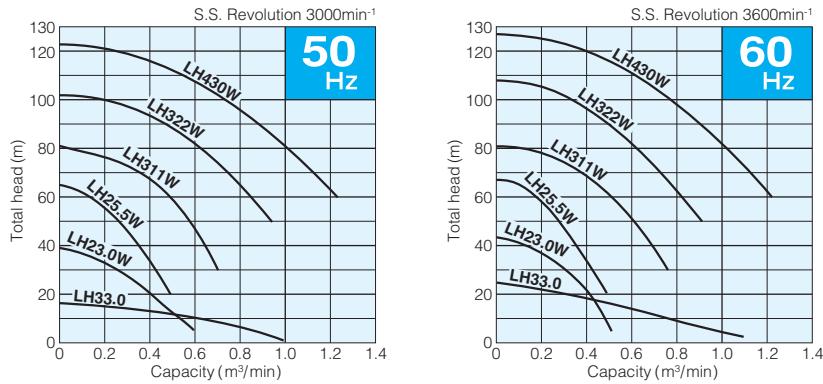
Model	d	B	D	W1	Unit:mm
LH422	100	1352	420	250	
LH430	100	1352	420	250	
LH615	150	1014	330	185	
LH619	150	1423	420	270	
LH622	150	1423	420	270	
LH637	150	1448	530	180	
LH645	150	1448	530	180	
LH675	150	1676	563	200	
LH690	150	1787	592	200	
LH6110	150	1787	592	200	
LH837	200	1488	530	180	
LH845	200	1488	530	180	
LH855	200	1716	563	200	
LH875	200	1716	563	200	
LH890	200	1787	592	200	
LH8110	200	1787	592	200	

The slim pumps that can be installed in a smaller pipe. Ideal for deep-well pre-dewatering. A dual impeller has greatly increased the pumping power to realize high-head specifications. (Model LH33.0 is a single impeller pump.)



LH23.0W

Performance Curves



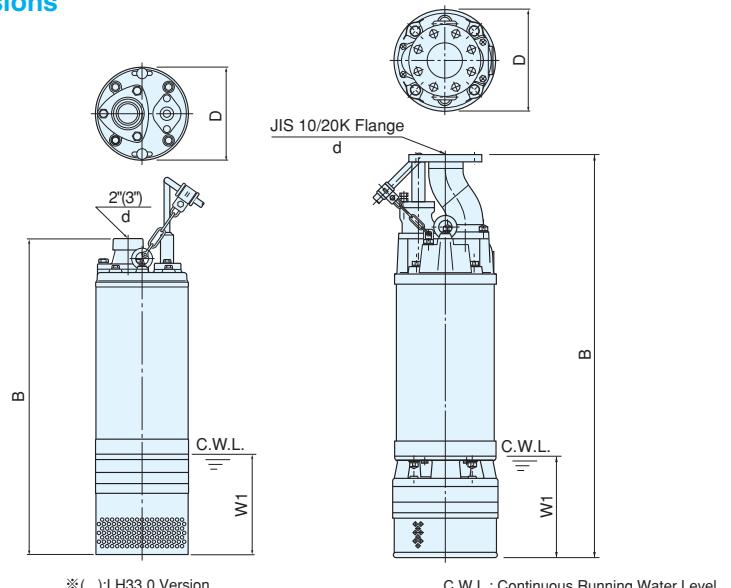
Specifications 50/60Hz

Discharge Bore (mm)	Model	Motor Output (kW)	Phase	Total Head (m)	Capacity (m³/min.)	Starting Method	Dry Weight (kg)	Length of Cable (m)
50	LH23.0W	3	3-phase	32 / 35	0.2	DOL	46	20
	LH25.5W	5.5		46	0.3		80	
	LH311W	11		59 / 61	0.5		130	
	LH322W	22		82	0.6		304	
	LH430W	30		102 / 105	0.7	Star-Delta	324	

Single-Stage Model							
Discharge Bore (mm)	Model	Type of Pump	Phase	Head (m)	Capacity (m³/min.)	Starting Method	Dry Weight (kg)
80	LH33.0	3.0	3-phase	12 / 15	0.5	DOL	42

*Dry weight of the pump excluding cable.

Dimensions



Major Standard Specifications

Item	Outlet Bore(mm)	50	80	100	
Pumping Liquid	Type of Liquid	Rain Water, Ground Water, Sand Laden Water			
Liquid Temperature	0~40°C				
Pump	Impeller	LH23.0W & LH33.0 - Semi-open Other Models - Closed			
Components	Shaft Seal	Double Mechanical Seal Water Pressure Endurance			
	Bearing	Double Shielded Pre-Lubricated Ball Bearing			
	Impeller	Chromium Iron Casting			
Material	Pump Casing	LH23.0W & LH33.0 - Ductile Iron Casting Other Models - Gray Iron Casting			
	Shaft Seal	Silicon Carbide			
	Type, poles	Dry Type, Induction Motor, 2-pole			
Motor	Class of Insulation	LH23.0W, LH33.0, LH430W - class F LH25.5W, LH311W, LH322W - class B			
	Phase / Voltage	3-phase, 220V, 380V, 400V, 415V, 440V, 460V, 525V, 575V			
	Motor Protector (Built in)	Circle Thermal Protector (excL LH430W) LH430W - Miniature Thermal Protector			
	Lubricant	Turbine Oil ISO VG32			
	Material	Frame Gray Iron Casting Shaft 420 stainless Steel Cable Chloroprene Rubber			
	Discharge Connection	LH23.0W - Threaded Hose Connection (BSPT or NPT)* LH25.5W, LH311W - JIS 10K Flange LH322W, LH430W - JIS 20K Flange			

*When ordering, please specify BSPT or NPT.

Standard Accessories

- One 20m Long Power Cable
- Discharge Connection (Thread Connection or Flange)
- Galvanized Corrosion Protection Anodes (except 3kW models)

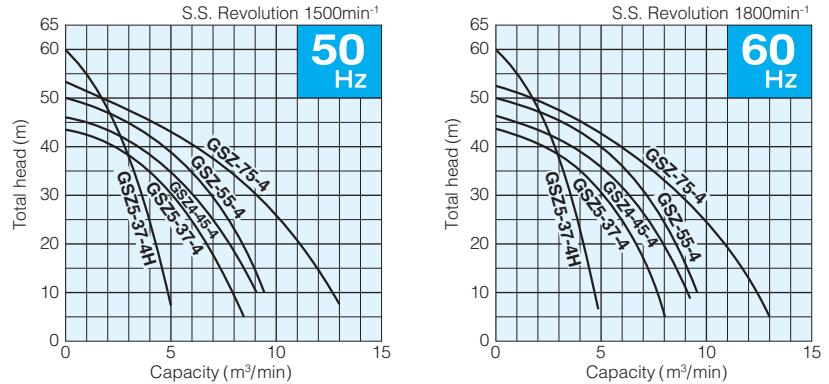
Optional Accessories

- Extended Cable
- Cathodic Protection Plates (3.0kW models only)
- Centered Discharge (JIS 10K Flange (3.0kW models only))
- Special Paint

Equipped with a 4-pole motor, the pumps in this series display their true virtues where a massive amount of water must be drained in a very short period of time.



Performance Curves

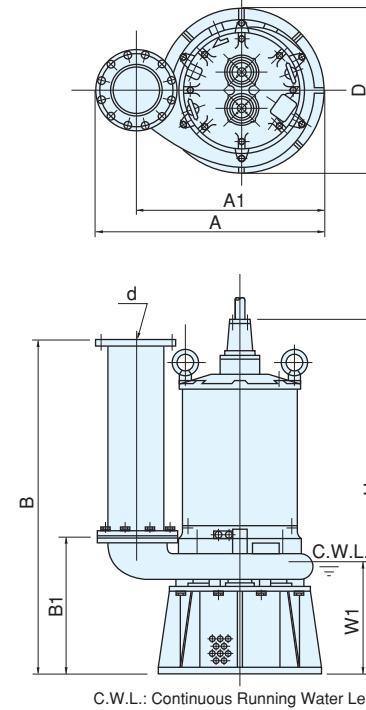


Specifications 50/60Hz

Discharge Bore mm	Model	Motor Output kW	Phase	Total Head m	Capacity m³/min	Starting Method	Dry Weight kgs	Length of Cabtyre Cable m
150	GSZ5-37-4H	37	Three-phase	45	2.0	Star-Delta	625	10
200	GSZ5-37-4	37	Three-phase	35	4.0	Star-Delta	605	10
200	GSZ4-45-4	45	Three-phase	35	5.0	Star-Delta	770	10
250	GSZ-55-4	55	Three-phase	35	6.0	Star-Delta	1150	10
250	GSZ-75-4	75	Three-phase	40	6.0	Star-Delta	1200	10

*Dry weight of the pump excluding cable.

Dimensions



Standard Accessories

- Cabtyre cable 2 pc
- Discharge pipe (JIS10K Flange) 1pc

Optional Specifications

- Extended cable
- Special paint

Model	d	B	D	W1	Unit:mm
LH23.0W	50	630	185	200	
LH25.5W	50	750	244	170	
LH311W	80	1024	270	200	
LH322W	80	1235	330	300	
LH430W	100	1375	365	300	
Single-Stage Model					
LH33.0	80	645	185	150	

We reserve the right to change the specifications and designs for improvement without prior notice.

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